

Preventive Machine Maintenance in Garments

Preventive maintenance refers to regular, routine maintenance to help keep equipment up and running, preventing any unplanned downtime and expensive costs from unanticipated equipment failure. Preventive maintenance reduces cost, reduce machine downtime. These are the reasons why preventive machine maintenance in garments are required. A sewing machine is one of the key machinery used in garments industry to make garments. Because of sewing machine breakdown, or any other mechanical problem may stop your factory production. So to reduce this problem it will be useful if you do maintenance of machine regular basis. For your convenience, I made a Preventive Machine Maintenance Checklist for Sewing Machine. Hopefully, this will help you to make a checklist and continue your sewing machine maintenance to minimize the problem. Here is the list is given below:

Preventive Machine Maintenance Checklist for Sewing Machine	
1. Thread stand clean & tight	22. Pedal chain check
2. Bobbin winder proper check	23. Looper check
3. Feed dog check	24. Waste tube check
4. Pressure foot check	25. Lower knife check
5. Needle plate check	26. Upper knife check
6. Needle screw check	27. Eye glass check
7. V-belt check	28. Table top condition check
8. Belt cover clean & tight	29. Machine condition check
9. Pully & pully cover check	30. Gauge set check
10. Hook set check	31. Top feed dog check
11. Oil level check properly & clean	32. Gear bearing check
12. Needle guard check	33. Pressure bar / regulator check
13. Moving knife check	34. Bobbin case check
14. Fix knife check	35. Oil lubrication system checking
15. Foot rest check	36. Oil change
16. Head rest pin check	37. Moto & control box clean by air pressure
17. Knee pad check	38. All moving parts checking / replacement
18. Paddle mat check	39. Gear and bearing checking / replacement
19. Ubt machine proper working	40. Hook for sharp surfaces and burrs
20. Stand shoe check	41. Check the oil levels in the machines
21. Fabric guide check	

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32. Gear bearing check
33. Pressure bar/regulator check
34. Bobbin case check
35. Oil lubrication system checking
36. Oil change
37. Moto & control box clean by air pressure
38. All moving parts checking/replacement
39. Gear and bearing checking/replacement
40. Hook for sharp surfaces and burrs on the hook point
41. Check the oil levels in the machines

If you have any confusion then please let me know. I will try to clarify for your better understanding.