

## Garments Washing Defects

[Garments washing](#) is the process to improve hand feel, appearance and better outlook of garments. That's why washing plays vital role in garments manufacturing. Because of various washing defect, rejection of garments increases. We need to reduce the rate of washing defects/faults at a minimum level. Rejection increase the cost of overall manufacturing. For this reason, reducing washing faults is the major concern for all apparel manufacturing industry. One major [KPI](#) points is to reduce washing rejection in apparel industry. I made a list of ***all types garments washing defects*** so that you may have better idea of garments defects.



## List of Garments Washing Defects

1. Garments Discoloration
2. Poor Hand Sanding
3. Care Label Fading/Damage
4. Off Shade
5. Shade Variation
6. Over Washing
7. Washing Damage
8. Washing Spot
9. High pH Level
10. Poor Grinding
11. Lycra Out

12. Poor Sand Blasting
13. High Abrasion Effect
14. Color Bleeding at Pocket Bag and Label
15. Washing Mark
16. Poor Hand Feel

### **Washing Defect Description**

**Garments Discoloration:** If garments or any parts of garments discolored in washing it's called discoloration. It is one of the common defect problems.



**Poor Hand Sanding:** Because of improper hand sanding, more or less hand sanding than the actual requirement.



**Care Label Fading or Damage:** Care label is an important part of garments. Sometimes label fades or damage in washing.

**Off Shade:** All garments have an original buyer required shade/color standard. If washing fails to meet shade standard then it is considered as off shade defect.



**Shade variation:** Various types of shade in a lot, when fabrication and washing are same for the whole lot.



**Over Washing:** There is a certain limit of garments washing time and temperature. Crossing washing limit is considered as over washing and defects have arisen for this is known washing defects of over washing.

**Washing Damage:** Garments damage in washing is called washing damage.



**Washing Spot:** Creating a spot in washing is called washing spot defect.

**High pH level:** pH level crossed the level of higher pH limit. pH level is the most important factor in garments washing. For higher level, pH quality of garments may reduce.

**Poor Grinding:** Because of improper grinding, more or less grinding than the requirement.

**Lycra Out:** Damage Lycra or Lycra coming out in the washing of spandex fabric.

**Poor Sand Blasting:** Improper sandblasting, more or less sandblasting than requirement.

**High Abrasion Effect:** Much abrasion effect than requirement.

**Color bleeding at pocket bag and label:** Generally different fabric uses for pocket bag and label in any garments. Due to garments body, fabric and pocket bag fabric is different, color bleeding occurred frequently in pocket bag and label.

**Washing Mark:** Garments marked in different washing stages, by different washing machine, dryer. Long spot mark created in any process of washing is called washing mark defects.



**Poor Hand Feel:** Rough hand feel after washing is another type of washing defects of denim.

You may also like to read

- [Garments Washing](#)
- [Sand Blasting Washing](#)