Preventive Maintenance in Garments

Preventive maintenance refers to regular, routine maintenance to help keep equipment up and running, preventing any unplanned downtime and expensive costs from unanticipated equipment failure. Preventive maintenance reduces cost, reduce machine downtime. These are the reasons why preventive machine maintenance in garments are required. A sewing machine is one of the key machinery used in garments industry to make garments. Because of sewing machine breakdown, or any other mechanical problem may stop your factory production. So to reduce this problem it will be useful if you do maintenance of machine regular basis. For your convenience, I made a Preventive Machine Maintenance Checklist for Sewing Machine. Hopefully, this will help you to make a checklist and continue your sewing machine maintenance to minimize the problem. Here is the list is given below:

Preventive Machine Maintenance Checklist for Sewing Machine

1. Thread stand clean & tight
2. Bobbin winder proper check
3. Feed dog check
4. Pressure foot check
5. Needle plate check
6. Needle screw check
7. V-belt check
8. Belt cover clean & tight
9. Pully & pully cover check
10. Hook set check
11. Oil level check properly & clean
12. Needle guard check
13. Moving knife check
14. Fix knife check
15. Foot rest pin check
16. Knare pin check
18. Paddle mat check
19. Ubt machine proper working & check
20. Stand shoe check
21. Fabric guide check
22. Feed chain check
23. Looper check
24. Waste tube check
25. Lower knife check
26. Upper knife check
27. Eye glass check
28. Table top condition check
29. Machine condition check
30. Gage et check
31. Top feed dog check
32. Gear bearing check
33. Pressure hot / regulator check
34. Bobbin case check
35. Oil lubrication system checking
36. Oil charge
37. Meme & control box clean by air pressure
38. All moving parts checking / replacement
39. Gear and bearing checking / replacement
40. Look for sharp surface and burr
41. Check the oil level in the machine
20. Stand shoe check
21. Fabric guide check
22. Pedal chain check
23. Looper check
24. Waste tube check
25. Lower knife check
26. Upper knife check
27. Eyeglass check
28. Tabletop condition check
29. Machine condition check
30. Gauge set check
31. Top feed dog check
32. Gear bearing check
33. Pressure bar/regulator check
34. Bobbin case check
35. Oil lubrication system checking
36. Oil change
37. Moto & control box clean by air pressure
38. All moving parts checking/replacement
39. Gear and bearing checking/replacement
40. Hook for sharp surfaces and burrs on the hook point
41. Check the oil levels in the machines

If you have any confusion then please let me know. I will try to clarify for your better understanding.