

# Cutting Section SOP

Cutting Section Standard Operating Procedure (SOP) is developed to provide guidelines for the workers so that they have proper knowledge of working. SOP is written in a simplest way to ensure better understanding for all people who are involved directly or indirectly with that particular activities. In a garments industry you may find different form of SOP and it can vary company to company and also department to department. Each and every garments company always try make best adaptable standard operating procedure. You know that cutting section is very crucial part of garments manufacturing, keep in mind the importance of this section I made a simple Standard Operating Procedure (SOP) for cutting section of garments so that can make SOP for your company. Now a day's it is mandatory to make SOP and hang it to the working place of each section in apparel industry for better understanding of the procedure and to minimize operational error.

## **Cutting Section SOP:**

Sample form of Cutting Section Standard Operating Procedure is as flows:

### **Fabrics Relaxation Procedure:**

- Spandex fabrics will be relaxed minimum 24 hour making unroll in cutting section.
- Relaxation date and time must be recorded. After spreading, will relax 2 hours before cut.

### **Before Cutting Procedure:**

- Receive marker and quality check by cutting QC.
- Fabric Spreading will be done based on Shade chart/Shade grouping provided by fabrics warehouse.
- Spreading report will be made after spreading with related all necessary data.
- **Spreading Quality check point:** -Table marking -Ends -Leaning -Tension -Narrow Goods - Remnants -Counts -Ply High -Marker Placing -Fabric Flaws
- Highest lay for woven fabrics is length 14 meter and height 3 inch.

- Lay chart should be maintaining roll wise.
- Quality inspector will control quality inspection during fabrics lay.
- Cutting spreader man will spread marker after finishing lay.
- For stripe and check fabrics, alignment to be correct by using hook, thread.
- Before cutting cutter man will attach clamp, Gum tap on the layer.
- Shade chart will be hanged during lay.
- **Cutting Quality check points:** -Miss cut –Rugged Cutting –Notches-Matching Plies and pattern check.

### **After Cutting Procedure:**

- Quality will check every bundle using hard pattern three different position of the bundle.
- Numbering and bundling separation done by following spreading report and identify each bundle by style, Cutting number, Bundle number, size, Serial number, Shade number and Parts name.
- 100% cut panel will be inspected
- If any defective panel found, will be replaced from lay chart wise remnants by following shade and pattern grain line.
- Light color bundle will bind with light color string; deep color bundle will bind with deep color string
- Light color Fabrics will be covered by poly in rack or pallet.
- Then all cut panels will be ready to delivery in sewing.

Written by: **Written by**

**A.M. Amirul Islam (Washim)**

[Facebook: Amirul Islam Washim](#)

Phone:+8801929643301

E-mail: amirul.washim7@gmail.com

<http://ordnur.com>

**Ordnur Textile and Finance**